

Date: Tuesday, 19/08/2008 4:07:23 PM  
 User: Julie Lecocq

## Process Sheet

TALMAR

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 41511-3  
 Estimate Number : 13405  
 P.O. Number :  
 This Issue : 19/08/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : SMALL / MED FAB  
 Previous Run : 40069  
 Written By :  
 Checked & Approved By : JUD 08.8.20  
 Comment : Est Rev:A 08-06-20 new issue DD verified by:ec

Drawing Name : 90 DEGREE COVER PLATE  
 Part Number : PB674300169  
 Drawing Number : B6743001 PAGE25  
 Project Number : N/A  
 Drawing Revision : B1  
 Material :  
 Due Date : 18/09/2008  
 Qty: 20 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S032 6061-T6 Sheet 0.032"



Comment: Qty.: 1.4234 sf(s)/Unit Total: 42.7014 sf(s) 18147  
 6061-T6 Sheet 0.032" 18 8-9-8

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg B67-43001  
 Dwg Rev: B1 18 8-9-8  
 Prog Rev: B1  
 \*\*\*\*grain direction along 9.144" \*\*\*\*  
 2-Deburr if necessary 18 8-9-8

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE 18 8-9-8

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE  
 Bend as per Dwg B67-43001

S 08/09/09 136 counter

SPS 08/09/16 10

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



Date: Tuesday, 19/08/2008 4:07:23 PM  
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## Process Sheet

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Drawing Name: 90 DEGREE COVER PLATE

Job Number: 41511

Part Number: PB674300169

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

508/08/16 @

7.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

Weld assembly as per dwg B67-43001

508.09.17 10

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- grind weld flush

508.09.17 10

9.0

QC10

VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

PD 08-09-17 (10)

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

508/09/17 @

11.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M. 08/09/18 10X

12.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

M 102316

START TIME:

1:45pm

OVEN TEMPERATURE:

320°C

FINISH TIME:

2:15pm

TH

08-09-18

(10)

13.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

P 08/09/19 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



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## Process Sheet

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Drawing Name: 90 DEGREE COVER PLATE

Job Number: 41511

Part Number: PB674300169

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

PG

PURCHASING



Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

7202

C208/09/17

(10)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

P28/10/06

(10)

16.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

S08/10/07

(10)

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

57506

P28/10/07

(10)

18.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/08

Job Completion



MF 08-10-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

NO 4151

WORK ORDER

SUBJECT TO AMENDMENT

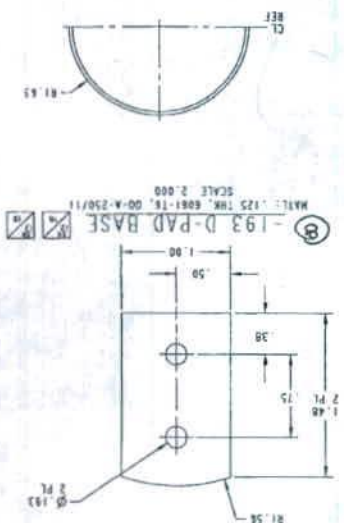
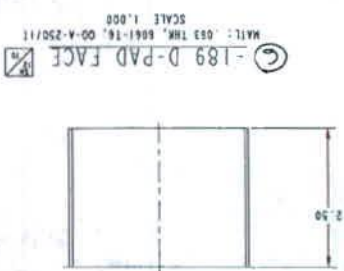
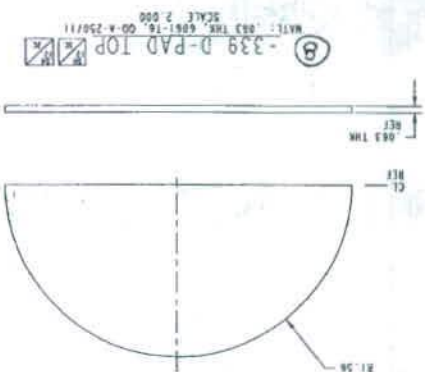
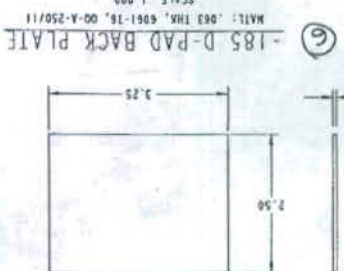
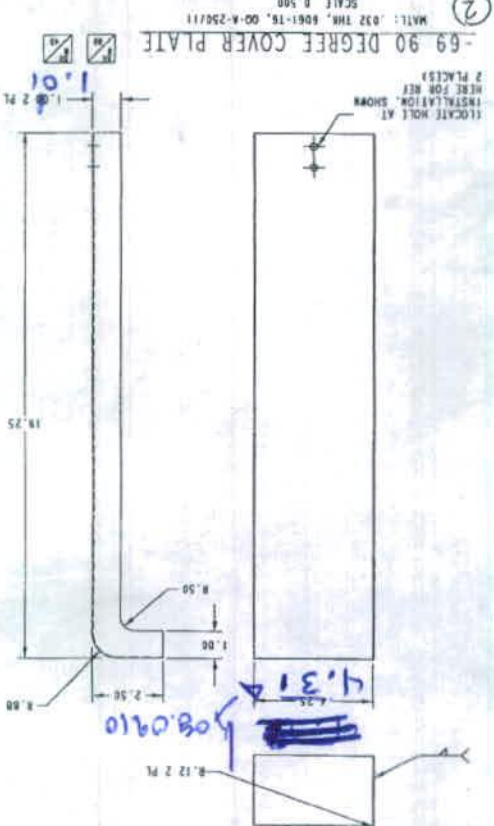
WITHOUT NOTICE

UNCONTROLLED COPY

ENGINEERING

RETURN TO

SHOP COPY



ORIGINAL

PREMIER AVIATION, INC.  
1000 American Parkway, Grand Prairie, Texas 75048  
D OSUV8 B67-43001 04

RELEASED











# PACKING SLIP

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
email: info@tulmar.com

Bill No:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

COPY

Packing Slip No.

**30330**

Ship Date

3-Oct-08

Ship To:

**Dart Aerospace**  
1270 Aberdeen Street  
Main Finished Goods Location  
Buyer=Chantal Lavoie 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

Order No.

21999

Order Date

19-Sep-08

Customer No.

CDART100

Sales Rep.

Barney Bangs

Customer PO Number

PO00007202

Ship Via

Pick-Up

PPD/COL

Release Note No.

R92- 30330

Item No.

Description

Qty

UOM

Qty Shipped/Returned

Qty Backordered

8421-105

10

EA

10

Dart Blade Fold Kit - Pad #6/

Drawing No: (Ref B67-43001-73 Rev B1)

DWG Rev: A

Lot No: BATCH0000000003 Qty: 10

8421-106

10

EA

10

Dart Blade Fold Kit - Pad #7/

Drawing No: (Ref B67-43001-69 Rev B1)

DWG Rev: A

Lot No: BATCH0000000003 Qty: 10

8421-102

12

EA

12

Dart Blade Fold Kit - Pad #3/

Drawing No: (Ref B67-43001-85 Rev B1)

DWG Rev: NR

Lot No: BATCH0000000004 Qty: 12

8421-101

20

EA

20

Dart Blade Fold Kit - Pad #2/

Drawing No: (Ref B67-43001-83 Rev B1)

DWG Rev: NR

Lot No: BATCH0000000003 Qty: 20

8  
08/10/08

*Handwritten signature*





# RELEASE NOTE

# TULMAR

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1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
www.tulmar.com  
email: info@tulmar.com

Release Note No.  
**R92-30330**  
Ship Date  
3-Oct-08

Bill No:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**  
1270 Aberdeen Street  
Main Finished Goods Location  
Buyer=Chantal Lavoie 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

Order No. 21999 Order Date 19-Sep-08

Customer PO Number  
PO00007202

Item No.  
Description

Customer No. CDART100  
Ship Via Pick-Up

Sales Rep. Barney Bangs  
Packing Slip No. 30330

Qty UOM Qty Shipped/Returned Qty Backordered

3421-106  
Dart Blade Fold Kit - Pad #7/  
Drawing No: (Ref B67-43001-69 Rev B1)  
DWG Rev: A  
Comments:  
Lot No: BATCH0000000003 Qty: 10

10 EA 10

S  
08/10/07

3421-105  
Dart Blade Fold Kit - Pad #6/  
Drawing No: (Ref B67-43001-73 Rev B1)  
DWG Rev: A  
Comments:  
Lot No: BATCH0000000003 Qty: 10

10 EA 10

3421-101  
Dart Blade Fold Kit - Pad #2/  
Drawing No: (Ref B67-43001-83 Rev B1)  
DWG Rev: NR  
Comments:  
Lot No: BATCH0000000003 Qty: 20

20 EA 20

3421-102  
Dart Blade Fold Kit - Pad #3/  
Drawing No: (Ref B67-43001-85 Rev B1)  
DWG Rev: NR  
Comments:  
Lot No: BATCH0000000004 Qty: 12

12 EA 12





## RELEASE NOTE

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email: info@tulmar.com

Bill No:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**  
1270 Aberdeen Street  
Main Finished Goods Location  
Buyer=Chantal Lavoie 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

Release Note No.

**R92-30330**

Ship Date

3-Oct-08

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

*Ka liberte'*

Authorized Inspector

10/03/2008

Date

